







Workwear& Safety Footwear









WHAT'S NEW

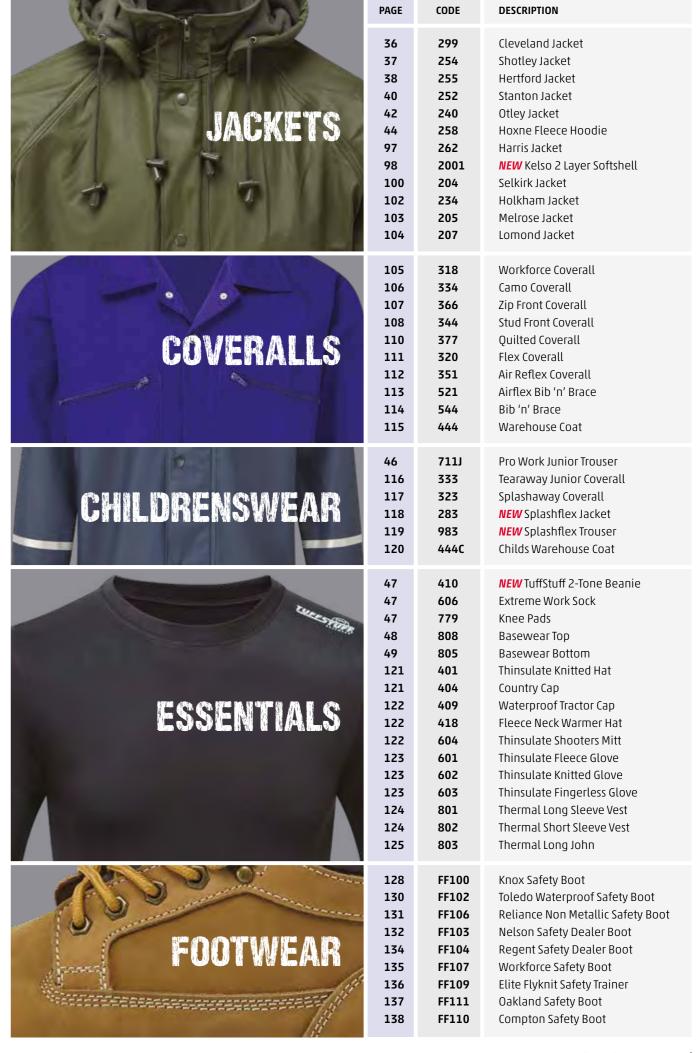
PAGE	CODE	DESCRIPTION
8 10 12 13 14 15 16 18 20 21 52 54 56 58 59 60 61 62 64 65 66	727 711 700 700 710 717 725 827 811 822 916 901 9010 909 917 914 9140 920 921 941	Elite Work Trouser Pro Work Trouser Extreme Work Trouser 2-Tone Extreme Work Trouser Excel Work Trouser TuffStuff Work Jogger NEW X-Motion Work Trouser NEW Elite Work Short Pro Work Short Endurance Work Short Workforce Trouser Combat Trouser Camo Combat Trouser Action Trouser Tornado Trouser Tempest Trouser British DPM Trouser Flex Trouser Airflex Trouser Airflex Trouser
67	945	Rutland Trouser
22 23 24 26 28 68 70 71 72 73 74 76 78	134 131 177 144 237 140 141 142 104 100 125 238 120 120V	TuffStuff Polo Shirt NEW Elite Polo Shirt Hendon Hoodie NEW Harborne 2-Tone Hoodie Henham Hoodie NEW Salford Shirt NEW Woodbridge Shirt NEW Thorpeness Shirt Worcester Shirt Tattersall Shirt Penarth Hoodie Easton Pullover Crew Neck Combat Jumper V-Neck Combat Jumper
29 30 80 82 83 84 85 86	229 235 2230 222 275 231 282 225	TuffStuff Bodywarmer Elite Bodywarmer Carlton Bodywarmer Wroxham Bodywarmer Downham Bodywarmer Lincoln Bodywarmer Breckland Bodywarmer Hi Vis Waistcoat
32 34 87 88 89 90 91 92 93 94 95	259 256 251 265 210 220 221 219 217 214 214C 245	Hopton Jacket Snape Jacket Air Reflex Jacket Hi Vis Bomber Jacket Hi Vis Jacket Flex Jacket Airflex Jacket Flex Lined Jacket Tornado Jacket Tempest Jacket British DPM Jacket Rutland Jacket















with its rip-stop material is strong, yet lightweight

727 ELITE WORK TROUSER







Extreme Work Trouser

The top of the range 700 Extreme Trouser combines hardwearing Canvas material and Cordura trim and is up to any job you choose.

- 320gsm canv
- 65% polyester 35% cot
 - ID bocke
- Detachable holster pockets
 - Knee pad pockets
 - Cordura t
 - VKK zi





710 Excel Work Trouser

The 710 Excel is a variant of our best seller, with two tone fabric and Tuff-Tex trim.

- Knee pad pockets

14











TuffStuff Work Jogger

The TuffStuff 717 Work Jogger, providing superb comfort and warmth whilst working.

- - Knee pad pockets

717/GY Grey S-2XL

710 EXCEL WORK TROUSER



TROUSERS



X-Motion Work Trouser

The new 725 X-Motion Work
Trouser is a modern fitting, technical
lighter weight work trouser. With its
4 way stretch panels, Tuff-Tex trim,
triple stitching and YKK zips, it certainly
is built for comfort and hard work.

- 250gsm
- 65% polyester 35% cof
- X-Motion polyamide stretch panels to superior comfort and flevibility
- hrasion resistant Tuff-Tex trim to main wear area
- - YKK zips Knee pad pockets
 - Fasy access holster nod
 - Secure zinned rear and cardo nocke
 - Pule nocket and numerous tool nocket

Rule pocket and numerous tool pocket













Our 827 Elite Work Short, with its rip-stop tear resistant material and Tuff-Tex trim is a tough yet comfortable multi pocket work short, perfect for many trades.

- Lightweight rip-stop fabrie
- 65% polyester 35% cotto
- Tuff-Tex trim to main wear area
 - TIXIX
 - added st
 - Deep double front pocket
 - Combat style side pockets with screwdriver, knife, phone and

nen nockets





Pro Work Short

Based on our best selling trouser, the 811 Pro Work Short features reinforced back pockets and triple stitching ensuring they are built to last.



811/BK Black 30-44



811/NV Navy 30-44







822/BK Black 30-44



Endurance Work Short



822/SA Sand 30-44





TuffStuff Polo Shirt

With its contrast panelled sides the 134 TuffStuff Polo complements our trouser styles perfectly.







131/BK Black S-2XL

131/NV Navy S-2XL

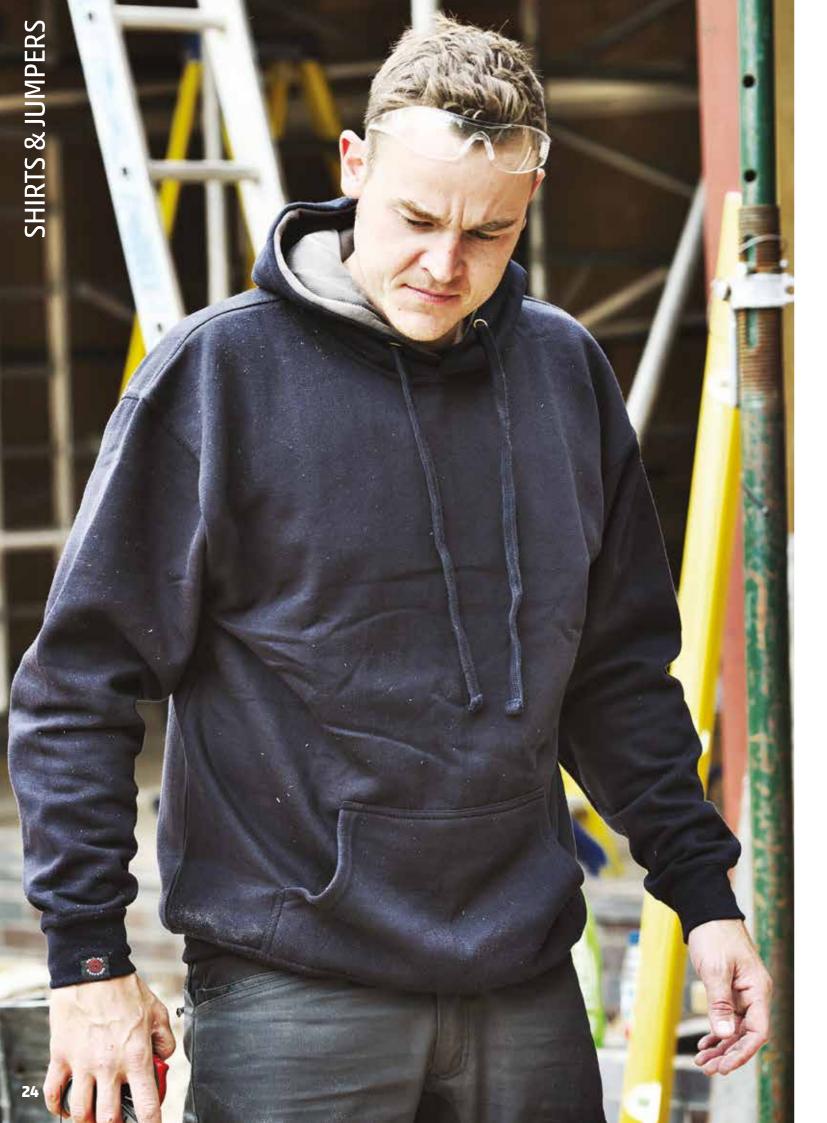


Elite Polo Shirt



131/GY Grey S-2XL

134/NV Navy S-2XL





177/GY Grey Marl S-2XL







TUFF TUFF

Harborne 2-Tone Hoodie

With its two-tone styling, brushed lining and lined hood, the 144 Harborne Hoodie, is as practical as it is stylish.

- V JZUYSII
- Jersey knit with brushed inner
- Profile stitch neck
 - . • Lipod ba
- Lifted Ho
- . Descrive due
 - Reactive dye

The 237 Henham with its 340gsm hardwearing knitted outer is a heavyweight hoodie.









TuffStuff Bodywarmer

The 229 TuffStuff Bodywarmer is made from hardwearing polyester oxford fabric with reflective trim.

29

229/NV Navy S-3XL



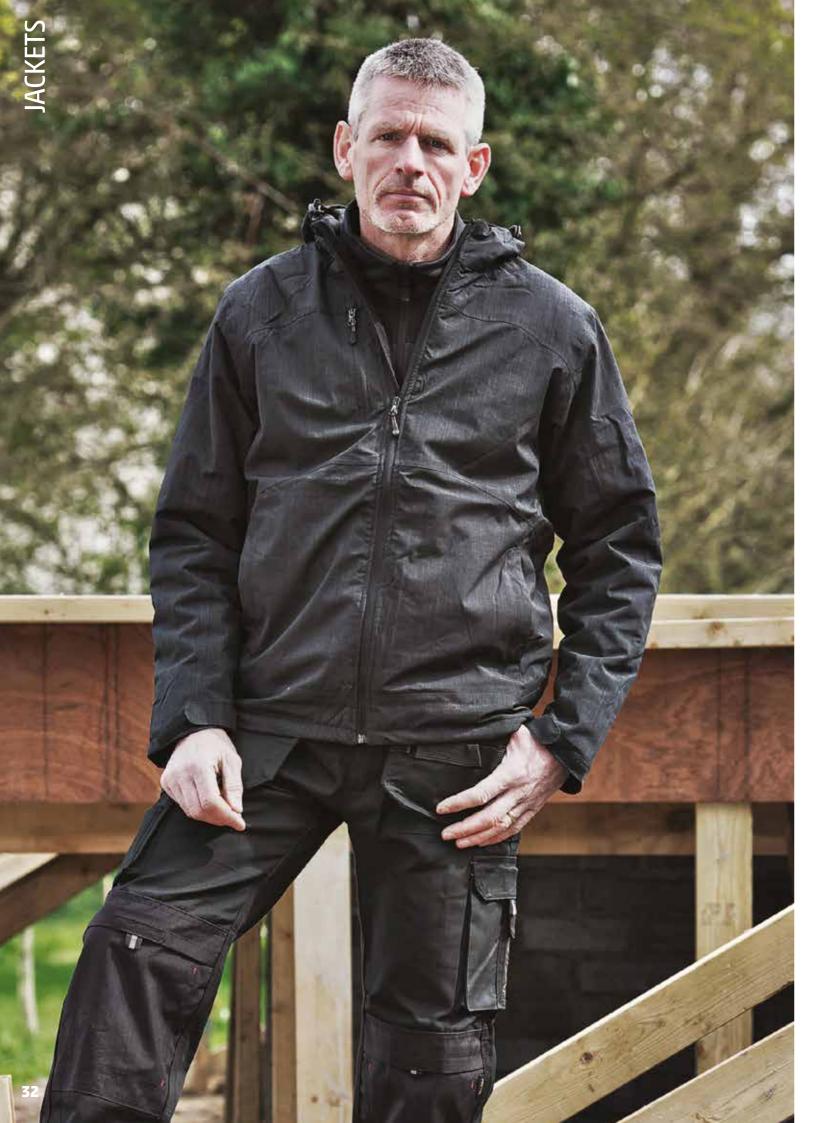


235/BK Black S-2XL



Elite Bodywarmer

A modern bodywarmer constructed with nylon rip-stop core panels and thermofort lining give the 235 Elite excellent thermal properties.





TUFF WORKWIAK

Hopton Jacket

A modern and stylish waterproof, the 259 Hopton Jacket, partnered with a quilted lining for impressive thermal retention.

- Hardwearing 100%
 polyester melange outer
- waterproof fabric to 3000ff with TPU membra
 - Quilted linir
- Zippod chost and side pod
- 2 zipped triest arid side potke
- Internal pocket with headphone acce
 - Ellibroldery acce
 - Adjustable hem and hoc





256/BK Black S-2XL



256/GY/BK Grey/Black S-2XL



Snape Jacket

The 256 Snape Jacket is a hybrid, combining softshell with nylon rip-stop core panels creating an agile stylish jacket.



799 Cleveland Jacket

With its concealed hood and windproof outer, the 299 Cleveland, is a good choice for a weather resistant longer length jacket.







Shotley Jacket

The 254 Shotley Jacket combines knitted sweater fabric for durability, and softshell under arm panelling for increased movement.









TUFF TIFF

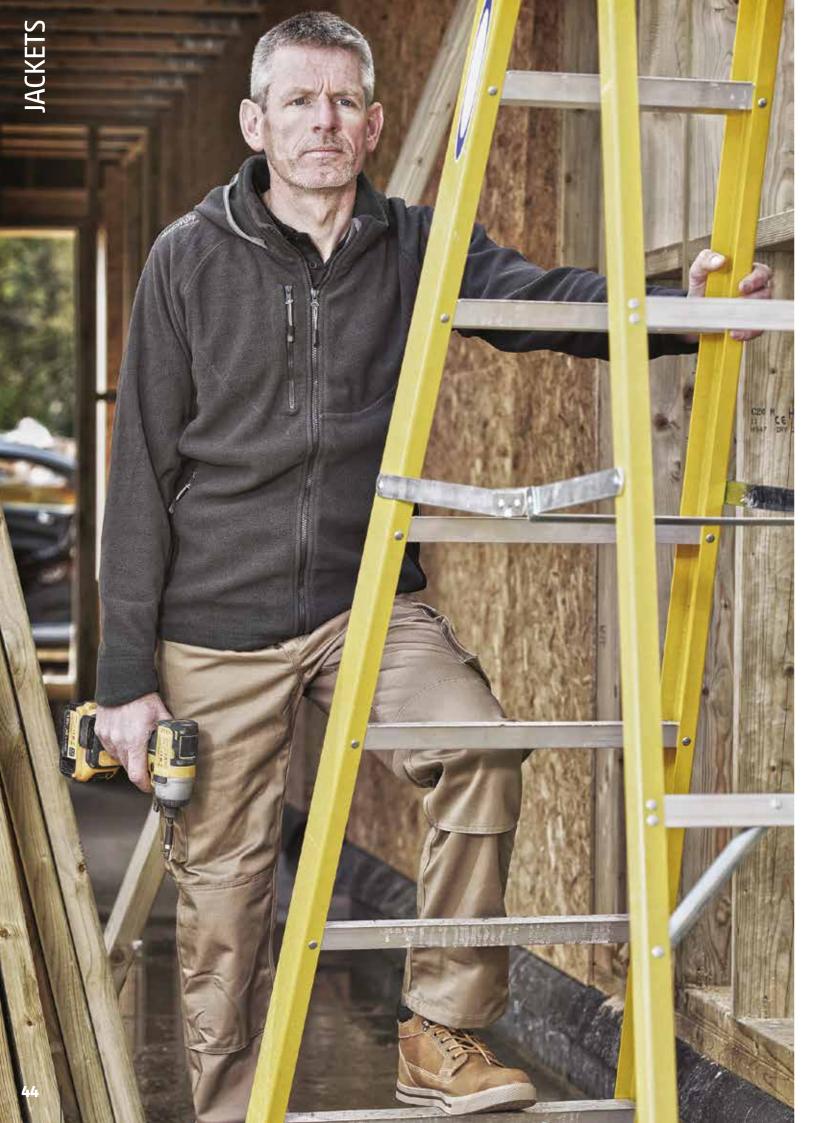
Stanton Jacket

With its reflective piping and waterproof zips the 252 Stanton offers a premium corporate look within our 3 layer softshell range.

- 340gsm softshell
- 96% polyester 4% elastar
- Breathable to 2000r
- Waterproof TPU membrane to 5000
 - Fleece line
 - Waterproof zir











258/BL Blue S-2XL



Hoxne Fleece Hoodie

The 258 Hoxne Fleece, complete with a grown on hood and lighter weight panels under its arms aids ventilation for all round performance.

- 330asm flee
- 100% polye
- 220gsm fleece under arms for comfort and breathability
 - YKK zir
 - Zipped pocke
 - o Grown on h
 - Adjustable draw co



Pro Work Junior Trouser

Replicating the best selling Pro Work Trouser, the 711J Pro Work Junior Trouser lets the little ones look the part too.

330gsm
65% polyester 35% cotton
Triple stitched
Holster pockets
Knee pad pockets
YKK zip
Adjustable waistband
13



711J/GY Grey 3-13





TUFF

808 Basewear Тор

The 808 Basewear Top is an ideal base layer as it does not bunch up under your mid layer garments - perfect for under any workwear.



808/BK Black S-2XL









Q Workforce Trouser

The 916 Workforce Trouser with its three leg lengths and part elasticated waist continues to be the contract work trouser selected by many.

- 245gsm
- 65% polyester 35% cotton
 - Knee pad pockets
 - Cargo style
- Part elasticated waist
- Short, regular and long leg







G Combat Trouser

The conventional 901 Combat Trouser, with multi pockets make it ideal for all environments.

• 245gsm

- 65% polyester 35% cotton
 - Multi pocketed
- Removable drawcords









Camo Combat Trouser

The conventional 901 Combat Trouser in camo print, with multi pockets make it ideal for all environments.

• 245gsm

• 65% polyester 35% cotton Multi pocketed

• Removable drawcords

Highly functional and practical work trouser, the 909 Action Trouser has a reinforced seat and nine other useful pockets.

245gsm

58

- 65% polyester 35% cotton
- Reinforced seat
- Multi pocketed
- Knee pad pockets





WORKWEAR

TROUSERS

Tornado Trouser

Designed for foul weather conditions, the 917 Tornado Trouser is practical, durable and offers exceptional value.

- 230gsm
- 100% polyester PVC coated
 - Waterproof fabric
 - Taped seams
- LightweightStudded ankle adjustment
 - Elasticated waist
- **217** Tornado Jacket page 93

909 ACTION TROUSER 917 TORNADO TROUSER



Tempest Trouser

The 914 Tempest Trouser is manufactured to perform well in bad weather.

- Rip-stop polyester
- Water resistant fabric to 5000mm
- Breathable to 5000mvp
- Windproof
- Taped seams

214 Tempest Jacket page 94











British DPM Trouser

With the 914C British DPM Trouser you get the benefit of blending into the surroundings whilst staying dry and comfortable.

Rip-stop polyester

• Water resistant fabric to 5000mm

Breathable to 5000mvp

Windproof

Taped seams

214/C British DPM Jacket page 95

914/CM Woodland S-3XL

60 914 TEMPEST TROUSER 914C BRITISH DPM TROUSER 61



Flex Trouser



- 330gsm
- PU coated polyester
- Waterproof fabric to 10,000mm
 - Windproof
 - Welded seams
 - For-Tex fabric

220 Flex Jacket page 90





920/GN Green S-3XL





Airflex Trouser

Lightweight and practical, the 921 Airflex Trouser offers substantial waterproof protection whilst remaining breathable.

- 220gsm
- PU coated polyester
- Waterproof fabric to 6000mm
- Breathable to 2000mvp
- Windproof
- Welded seams
- For-Tex fabric
- Conforms to EN343 3:2

221 Airflex Jacket page 91



921/NV Navy XS-3XL



921/BK Black S-3XL



921 AIRFLEX TROUSER

941 AIRFLEX LEGGINGS



951 Air Reflex Trouser

Adding reflective stripes to the Airflex make the 951 Air Reflex Trouser the obvious choice for anyone working or walking roadside.

- 220gsm
- PU coated polyester
- Waterproof fabric to 6000mm
- Breathable to 2000mvp
- Windproof
- Welded seams
- EN471 class 1
- Conforms to EN343 3:2
- For-Tex fabric

251 Air Reflex Jacket page 87



951/YE Saturn Yellow S-3XL



FORT. WORKWEAR

Quint Rutland Trouser

The 945 Rutland Trouser features a rip-stop weave, taped seams and is manufactured from a breathable waterproof material.

- Hardwearing rip-stop fabric
- Waterproof fabric to 2000mm
 - Breathable to 2000mvp
 - Windproof
 - Taped seams

245 Rutland Jacket page 96

66 **951** AIR REFLEX TROUSER





140/GY Grey S-3XL



Salford Shirt

The 140 Salford is yarn dyed to ensure long-lasting colour retention and is made with thick hardwearing material helping it to look smart and work hard.

- 100% cotton
- Yarn dyed
- Single chest pocket
 - Straight hem
- Thick, durable and hardwearing

Woodbridge Shirt

A variation of the classic Tattersall shirt, the 141 Woodbridge offers a modern design to suit traditional and new shirt buyers and features a single chest pocket.

- 55% cotton 45% polyester
- Cotton rich yarn dyed
- Single chest pocket
- Straight hem





142 S-3XL

The 142 Thorpeness is a button-down collar shirt with a single chest pocket. In a colourful check it creates a sharply styled contemporary look.

- 55% cotton 45% polyester
- Cotton rich yarn dyed
 - Single chest pocket • Straight hem

71

• Button down collar

70 **141** WOODBRIDGE SHIRT **142** THORPENESS SHIRT



104/GN M-3XL



Worcester Shirt

A bold traditional check shirt, the 104 Worcester is brushed for comfort.

- Brushed flannel
- 65% polyester 35% cotton
- Pleated back
- Twin needle stitched



104/BL M-3XL **100** M-3XL



100 M-3XL

100 M-3XL

Tattersall Shirt

FORT. WORKWEAR

The 100 Tattersall, the classic timeless country checked shirt popular with farmers and country professionals.

Brushed flannel

65% polyester 35% cotton Pleated back

• Twin needle stitched



72







FORT.
WORKWEAR

The 125 Penarth, a full zip sherpa fleece lined hoodie is the go to style to keep you warm.

100% acrylic
Sherpa fleece lined
Quilted hood
2 breast pockets
Side pockets

125/RD S-3XL



Easton Pullover

With its marl finish on the outside and fleece lining on the inside, the 238 Easton is the perfect choice to be worn daily.

- 340gsm sweater fleece
 - 100% polyester
- Hardwearing knitted marl fabric
 - Zipped pockets
 - Fleece inner









120 Crew Neck Combat Jumper

The 120 Crew Neck Jumper continues to be a popular choice, as used by cadets and reserves alike.

- Heavyweight 7 gauge knit
- 100% acrylic
- Epaulettes

78

- Elbow patches
- Shoulder patches







120V/BK Black S-3XL



• Heavyweight 7 gauge knit

Elbow patches

Shoulder patches

120V/NV Navy S-3XL

WORKWEAR

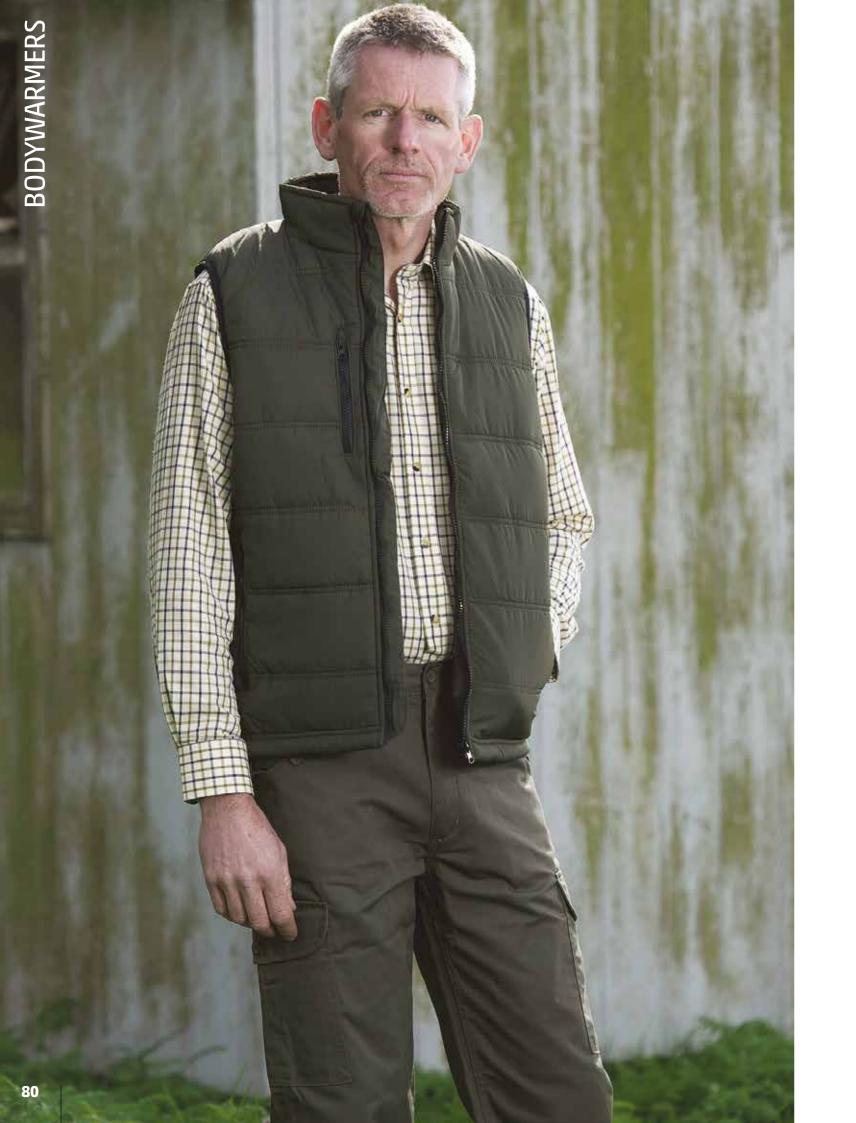
V-Neck Combat Jumper

V-Neck Combat Jumper is often worn by security guards and service trade personnel.

A classic design, the 120V

• 100% acrylic

Epaulettes







2230/NV Navy S-3XL

2230/GY Grey S-3XL



Carlton Bodywarmer

A lightweight yet well insulated bodywarmer, the 2230 Carlton is perfect for layering and an ideal alternative to a jacket.

- Hardwearing outer
- 100% polyester
- 280 gsm quilting
- 2 zipped side entry pockets
 - Zipped chest pocket

2230/GN Green S-3XL





FORT.
WORKWEAR

Wroxham Bodywarmer

Our everyday polycotton bodywarmer, the 222 Wroxham remains one of our best sellers.

- Hardwearing outer
- 65% polyester 35% cotton
- 160gsm quilting
- 2 lower patch pockets with velcro® closure
- Zipped chest pocket
- Side pockets
- Zipped front fastening with studded stormflap
- Internal pocket
- Embroidery access







275/BK Black S-2XL



275/NV Navy S-2XL



Downham Bodywarmer

Revised styling to keep it upto date. The 275 Downham has a comfortable fleece lining inside its padded shell.

- Durable outer
- 100% polyester
- Comfortable fleece lining
- Internal pocket
- Zipped handwarmer pockets
- Fully padded for extra warmth
 - Inside chest pocket







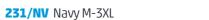
Lincoln Bodywarmer

Our lightweight rip-stop 231 Lincoln with its tear resistant outer has a fleece lining and multi pockets for various trades.

- Hardwearing rip-stop fabric
- 100% polyester
- Utility vest
- Fleece lined
- Zipped chest pocket Chest pocket with Velcro® closure
- 2 zipped central pockets
- 2 lower patch pockets with Velcro® closure
- Internal pocket

84











282/NV Navy S-3XL



Breckland Bodywarmer

With its fleece bonded softshell fabric the 282 Breckland Bodywarmer is ideal for a professional look, whilst keeping you warm without compromising mobility.

- 320gsm softshell
- 96% polyester 4% elastane
 - Windproof
 - Breathable

85

- Fleece lined
- Zipped chest pocket

231 LINCOLN BODYWARMER **282** BRECKLAND BODYWARMER



Hi Vis Waistcoat

The 225 Hi-Vis Waistcoat is designed to keep you visible whilst providing you with Class 2 Hi-Vis protection.

- 100% polyester
- EN471 Class 2
- Velcro® fastening



225/OR Orange M-4XL





HiVis Bomber Jacket

The 265 Hi Vis Bomber Jacket gives great protection against the wind and rain. So even in terrible weather, you will still be warm, dry and visible.

- Waterproof
- Windproof
- 100% polyester
- EN471 Class 3
- Concealed hood
- Quilt lined
- Taped seams



265/YE Saturn Yellow M-3XL





210/OR Orange S-3X



210/YE Saturn Yellow S-3XL



Hi Vis Jacket

This 210 Hi Vis jacket will keep you warm and dry in poor weather conditions whilst providing you with maximum Class 3 Hi-Vis protection.

- Waterproof
- Windproof
- 100% polyester
- EN471 Class 3
- Concealed hood
 - Quilt lined
- Taped seams

89

88 **265** HI VIS BOMBER JACKET **210** HI VIS JACKET



Flex Jacket

The 220 Flex Jacket, with its PU coating is one of the most waterproof jackets we supply, whilst being extremely comfortable and long lasting.

- 330gsm PU coated polyester
- Waterproof fabric to 10,000mm
- Windproof
- Welded seams
- Concealed hood
- For-Tex fabric

920 Flex Trouser page 62









Airflex Jacket

Lightweight and practical, the 221 Airflex Jacket offers substantial waterproof protection whilst remaining breathable.

- 220gsm PU coated polyester
- Waterproof fabric to 6000mm
 - Breathable to 2000mm
 - Windproof Welded seams

91

- Concealed hood
- Conforms to EN343 3:2 • For-Tex fabric

921 Airflex Trouser page 64

220 FLEX JACKET **221** AIRFLEX JACKET



Flex Lined Jacket

Manufactured with the elements firmly in mind, the 219 Flex Lined Jacket is quilted to keep the wearer warm and dry.

- 330gsm PU coated polyester
- Waterproof fabric to 10,000mm
- Windproof
- Welded seams
- Detachable hood
- For-Tex fabric
- Fleece lined









217/NV Navy S-2XL



217/GN Olive Green S-2XL



JACKETS

Tornado Jacket

Designed to be worn in foul weather conditions, the 217 Tornado Jacket is practical, durable and offers exceptional value for money.

- 230gsm
- 100% polyester PVC coated
- Waterproof
- Concealed hood
- Taped seams
- Lightweight

917 Tornado Trouser page 59



Tempest Jacket

The 214 Tempest Jacket is both waterproof and breathable, a classic style manufactured to perform well in bad weather.

- Rip-stop polyester
- Water resistant fabric to 5000mm
- Breathable to 5000mvp
- Windproof
- Taped seams
- 2 way main zip
- Adjustable hem

914 Tempest Trouser page 60



214/GN Olive Green S-3XL



214/NV Navy S-3XL



214/CM Woodland S-3XL

With the 214C British DPM Jacket you get the benefit of blending into the surroundings whilst staying dry and comfortable.

Rip-stop polyester

• Water resistant fabric to 5000mm

Breathable to 5000mvp

Windproof Taped seams

FORT. WORKWEAR

Jacket

• 2 way main zip

Adjustable hem

914/C British DPM Trouser page 61



Rutland Jacket

The 245 Rutland Jacket features a rip-stop weave, taped seams and is manufactured from a breathable waterproof material.

- 100% polyester
- Hardwearing rip-stop outer
- Waterproof fabric to 2000mm
- Windproof
- Breathable to 2000mvp
- Taped seams

945 Rutland Trouser page 67



245/BK Black S-2XL







Harris Jacket

The long serving 262 Harris, a mainstay in our range, a great way to remain warm without wearing a bulky jacket.

- 240gsm hardwearing outer
 - 100% polyester
- Waterproof fabric to 5000mm
 - Fleece lined
 - Windproof Zipped side pockets
 - - Embroidery access
 - Taped seams

97

Internal pocket

262/BK Black S-3XL

245 RUTLAND JACKET **262** HARRIS JACKET





Kelso 2 Layer Softshell

With a 2001 Kelso Softshell you are getting a lightweight, versatile jacket at an incredible price. It is also great for branding.

- 260gsm
- 100% polyester • High performance mechanical
- stretch fabric

 Water and wind repellent finish
- Breathable
 - Zipped side pockets
 - Two internal pockets

2001/NV Navy XS-3XL

2001 KELSO 2 LAYER SOFTSHELL





204/BK Black XS-3XL

204/NV Navy XS-3XL





The Selkirk, a best selling jacket with softshell stretch technology, extremely comfortable with waterproof 3 layer construction.

- 340gsm softshell
- 96% polyester 4% elastane
- Waterproof TPU membrane to 5000mm
 - Breathable to 2000mvp
 - Windproof
 - Fleece lining
- Zipped chest and side pockets Adjustable hem and cuffs

204/GY Grey XS-3XL



Holkham Jacket

Our classic 3 layer 234 Holkham has the added advantage of a hood, and is the jacket of choice for many.

- 340gsm softshell
- 96% polyester 4% elastane
- Waterproof TPU membrane to 5000mm
- Breathable to 2000mvp
- Windproof
- Fleece lining
- 3 zipped pockets
- Adjustable hem
- Lined hood

102



234/BK Black S-3XL



234/NV Navy S-3XL



205/BK Black XS-3XL





Melrose Jacket

Our 205 Melrose Fleece Jacket is manufactured with anti pill polyester fleece with a smooth surface for easy decoration.

- 300gsm fleece
- 100% polyester
- Anti pill finish
- 2 zipped side entry pockets
 - Adjustable hem

205/NV Navy XS-3XL



207 Lomond Jacket

The fully lined 207 Lomond Fleece Jacket provides the wearer with superior comfort and warmth.

- 360gsm fleece
- 100% polyester
- Anti pill finish
- Windproof
- Microfibre lining
- Internal pocket
- Adjustable hem





318/NV Navy S-2XL

FORT. WORKWEAR

Workforce Coverall

The 318 Workforce is our entry level coverall, offering its wearer protection at a competitive price.

- 210gsm
- 65% polyester 35% cotton
- 2 studded breast pockets
- Single piece elasticated back
 - Concealed press studs
 - Rear pocket



Camo Coverall

Our woodland 334 Camo Coveralls feature an elasticated action back for added mobility. Perfectly suited for use on the farm or on a paintball field.

- 240gsm
- 65% polyester 35% cotton
- Action back with elastication
- Rule pocket
- 2 rear pockets
- Side pockets with side access
- Breast pockets



334/CM Woodland S-2XL



366/NV Navy 34-60 **366/RY** Royal Blue 34-54 **366/BK** Black 34-54 **366/RD** Red 34-54



Zip Front Coverall

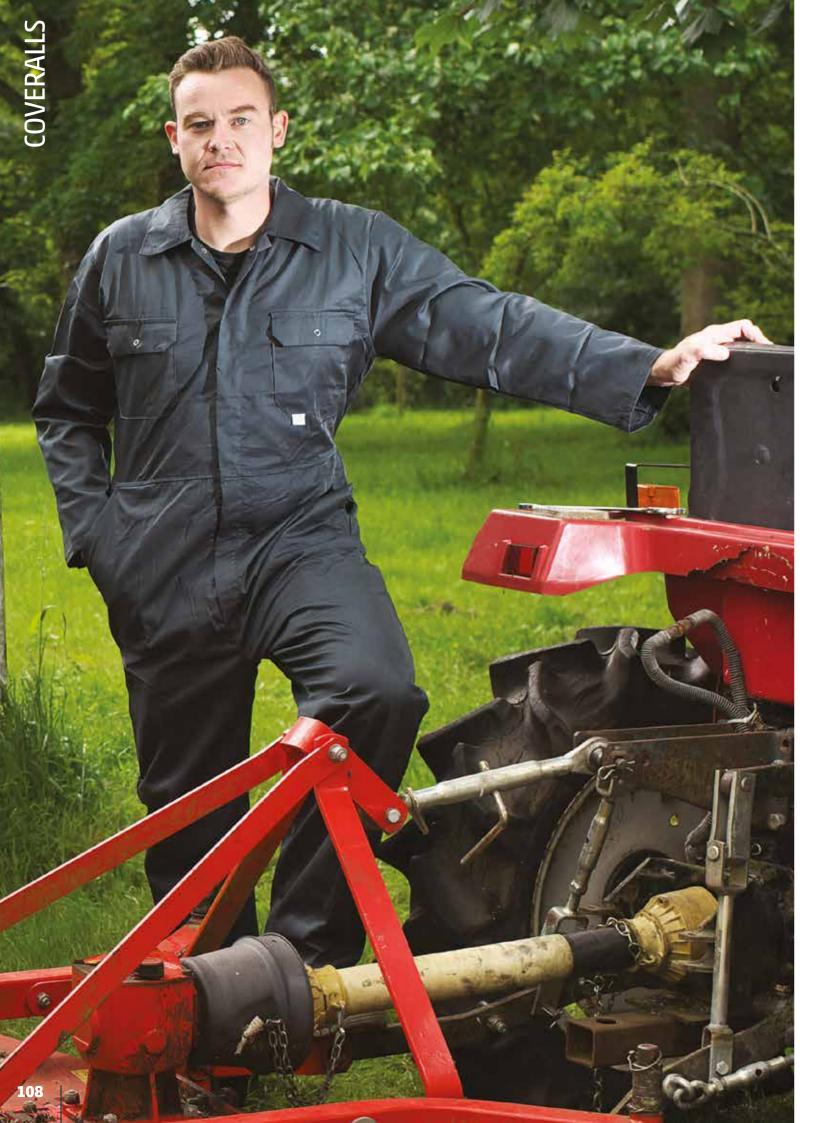


366/GN Spruce Green 34-60

The 366 Zip Front Coverall comes with numerous pockets and full back elastication.

- 240gsm
- 65% polyester 35% cotton
- Action back with elastication
- Side pockets with side access
- Hammer loop and rule pocket
 - 2 rear pockets
 - Covered placket

106 **334** CAMO COVERALL





344/GN Spruce Green 36-54

344/NV Navy 36-54



344/RY Royal Blue 36-54



Stud Front Coverall

Our 344 Stud Front Coverall is a firm favourite within the coverall range, with multi pockets and action back for comfort.

- 240gsm
- 65% polyester 35% cotton
- Action back with elastication
 - Concealed studs
 - Rule pocket
 - 2 rear pockets
- Side pockets with side access
 - Breast pockets





Quilted Coverall

The 377 Quilted Coverall has all the features of our zip front coverall, plus the extra quilted lining to keep the wearer warm.

- 240gsm
- 65% polyester 35% cotton
- Action back with elastication
- Diamond quilt lining
- Covered placket
- Hammer loop, rule and pen pockets
- 2 rear pockets

110

- Side pockets with side access
- 2 zipped breast pockets



377/NV Navy S-2XL



320/NV Navy S-3XL **320/YE** Yellow S-3XL

WORKWEAR

Flex Coverall

Ergonomically designed to perform, the 320 Flex Coverall is the garment of choice for extreme waterproof protection.

- 330gsm PU coated polyester
- Waterproof fabric to 10,000mm
 - Windproof
 - Welded seams
 - For-Tex performance fabric

377 QUILTED COVERALL 111



Air Reflex Coverall

Adding reflective stripes to the Airflex make the 351 Air Reflex Coverall the obvious choice for anyone walking or working roadside.

- 220gsm PU coated polyester
- Waterproof fabric to 6000mm
- Breathable to 2000mm
- Windproof
- Welded seams
- EN471 class 3 • Conforms to EN343 3:2
- For-Tex fabric





521/GN Olive Green S-2XL



Airflex Bib 'n' Brace

Manufactured out of our premium waterproof material, the 521 Airflex Bib 'n' Brace keeps the wearer dry whilst giving freedom of movement.

- 220gsm PU coated polyester
- Waterproof fabric to 6000mm
 - Breathable to 2000mm
 - Windproof Welded seams
 - For-Tex performance fabric
 - Conforms to EN343 3:2

351 AIR REFLEX COVERALL

544/WT White 32-50

Bib 'n' Brace available in navy, or white with its extra brush pouch. **544/NV** Navy 32-50



Warehouse Coat

A traditional overcoat, the 444 Warehouse Coat is worn by many, from technicians to scientists and shop keepers to craftsmen.

• 240gsm

65% polyester 35% cotton

Concealed studs

Vented back



444/NV Navy S-2XL

444/WT White XS-2XL

240gsm

65% polyester 35% cotton

The 544 Bib 'n' Brace is

for painters or decorators

Concealed zip pocket

WORKWEAR

Knee pad pockets

114 **544** BIB 'N' BRACE





Tearaway Junior Coverall

The Tearaway Coverall with its Velcro* front is one of our best selling junior garments.

SIZE	AGE	
20	1-2	
22	2-3	
24	3-4	
26	5-6	
28	7-8	
30	9-10	
32	11-12	
34	13	
36	14	

240gsm hardwearing fabric

65% polyester 35% cotton

Action back with elastication

Covered placket

Velcro® fastening



333/CM Woodland 20-36







The 323 Splashaway protects your little ones from the wind, rain and puddles. Designed with nurseries and schools in mind.

•
• 100% p
 Waterpro
to 3
Breathable to 2

Windproof

• Soft and flexible fabric

• Grown on hood

323/PK Pink 1/2 - 7/8

8095111	AGI
olyester	1-2
of fabric	2-3
3000mm	3-4

Taped seams

117

WORKWEAR

200



283/GN Green 5/6 - 13



283/NV Navy 5/6 - 13

made using our For-Tex fabric, waterproof to 8000mm. Reflective stripes on either cuff, shoulder and hood increase night time and low light visibility.

AGE

5-6 7-8

9-10 11-12 13 • 190gsm

PU coated polyester

 Waterproof to 8000mm Windproof and tear resistant

- Zip front with studded storm flap
- Elasticated cuffs
- Reflective piping to hood, shoulders and tape to arms for increased visability
- Made with For-Tex fabric



Splashflex Trouser

WORKWEAR

CHILDRENSWEAR

The 983 Splashflex Trouser is made using For-Tex fabric and is waterproof to 8000mm. Ideally accompanied with the 283 Splashflex Jacket, a great combination which will ensure the wearer stays dry in all types of wet weather.

> • 190gsm PU coated polyester Waterproof to 8000mm

• Windproof and tear resistant Elasticated waist and hems

Studded ankle adjustment

Made with For-Tex fabric

AGE 5-6 7-8 9-10 11-12 13

118 **283** SPLASHFLEX JACKET



Our junior variant, the 444C Childs Warehouse Coat can be used for county shows and also in schools as a lab coat for science and D & T.

AGE 7-8

9-10

11-12

13

120

240gsm

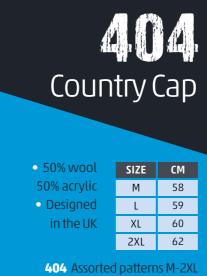
65% polyester 35% cotton

Concealed studs

Vented back









409 Waterproof Tractor Cap

- 100% polyester
- Waterproof outer
- Acrylic diamond quilt lining

409/GN Olive Green M-XL 409/NV Navy M-XL 409/BK Black M-XL







4.18 Fleece Neck Warmer Hat

- Polyester fleece
- Brushed fabric

418/BK Black ONE SIZE

604 Thinsulate Shooters Mit

- 40gsm thinsulate lined
- Polyester fleece

604/GN Green ONE SIZE





601 Thinsulate Fleece Glove

- 40gsm thinsulate lined
 - Polyester fleece

601/BK Black ONE SIZE

602 Thinsulate Knitted Glove

 40gsm thinsulate lined Polyester fleece

602/BK Black ONE SIZE





Thinsulate Fingerless Glove

- 40gsm thinsulate lined Polyester fleece
- 603/BK Black ONE SIZE





Thermal Vests

With its brushed polycotton fabric the 801, 802 and 803 Thermal range of products trap the air against the skin of the wearer keeping them warm.

- 50% polyester 50% cotton
- Brushed fabric

124



802/DE Denim S-2XL

802/WT White S-2XL





FORT.
WORKWEAR

ConstitutionThermal Long John

With its brushed polycotton fabric the 801, 802 and 803 Thermal range of products trap the air against the skin of the wearer keeping them warm.

50% polyester 50% cotton

• Brushed fabric

801 / 802 THERMAL VESTS



Knox Safety Boot









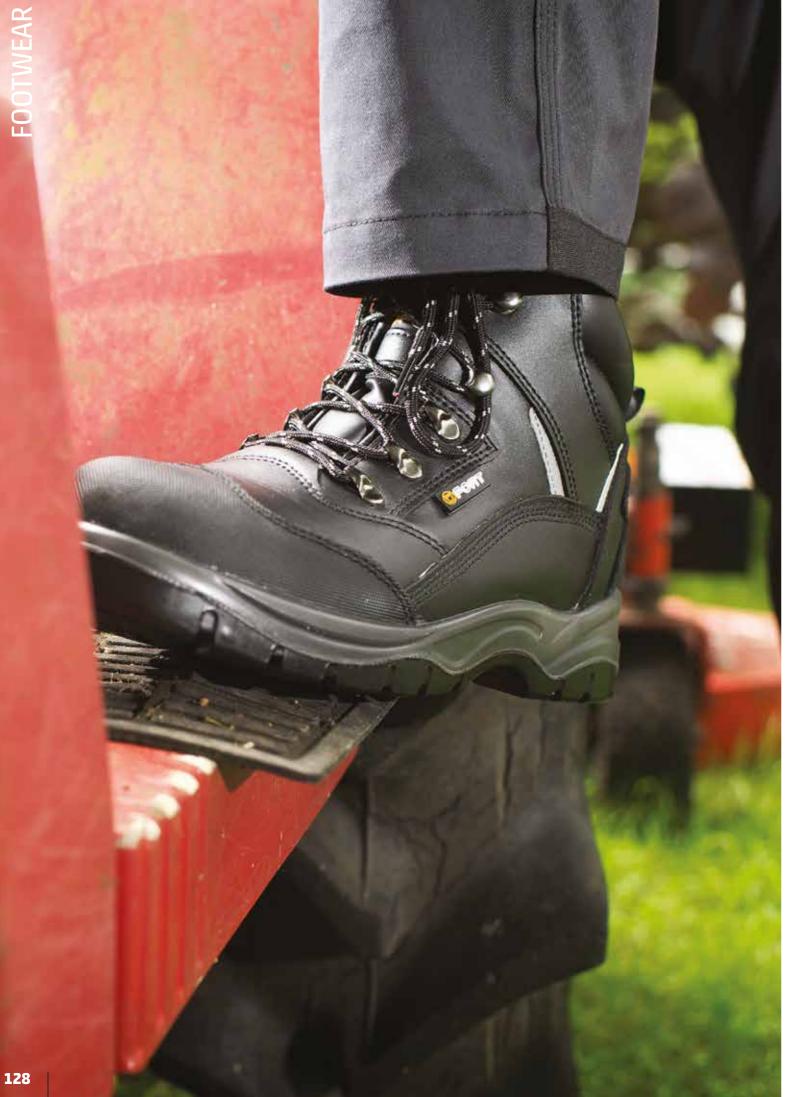


FF100/BK Black 6-13

The rugged FF100 Knox Safety Boot, with its scuff resistant heel and toe area has a padded ankle for added protection and durabilitly during the working day.

- EN ISO 20345: 2011
 - S3 SRC
 - Leather WRU
- Steel toe cap • Dual density PU sole
- Steel anti penetration midsole
- Textured coated scuff cap and heel kicker
 - Padded collar

129











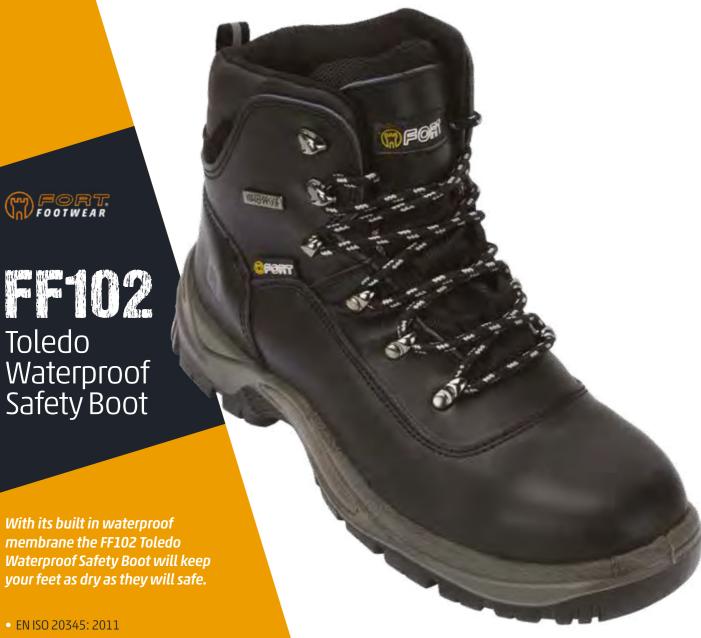












FF106/BK Black 6-12

FORT. FOOTWEAR

FF106

Reliance Non Metallic Safety Boot

Perfect for any non metallic environment, the FF106 Reliance Safety Boot is the lightweight boot that's built to last.

- EN ISO 20345: 2011
 - S3 SRC
- Composite toe cap
- Dual density PU sole

• EN ISO 20345: 2011

FOOTWEAR

Toledo Waterproof Safety Boot

- S3 WR SRC
- Leather WRU
- Steel anti penetration midsole
- Steel toe cap
- Dual density PU sole
- Padded collar

Plastic eyelets

• Composite anti pentetration midsole





The FF103 Nelson Safety Dealer, a style historically used mainly in agricultural circles, this pull on boot is a cost effective everyday choice.

- EN ISO 20345: 2011
 - S1P SRC
- midsole
 - Leather upper
 - Steel toe cap









FOOTWEAR Workforce Safety Boot With its leather upper and non slip sole, the FF107 Workforce Safety Boot is perfect for everyday protection. • EN ISO 20345: 2011

FF107/BK Black 6-13

• S1P SRC

Steel toe cap

• Dual density PU sole

• Steel anti penetration midsole

FF104/BN Brown 6-12



















• S1P SRC

139

Steel toe capSteel anti

• Full grain leather WRU

penetration midsoleOil and acid resistant sole















FF110/BN Brown 7-12

FF110 COMPTON SAFETY BOOT

What does EN ISO 20345:2011 mean?

It specifies basic and additional (optional) requirements for safety footwear. All products must meet the minimum safety standards set out by the International Organization for Standardization (ISO). This is the current standard for safety footwear across Europe (EN) and was updated in 2011 to become even more stringent. All safety footwear must now have toe protection against a 200-joule impact. This basically means the amount of energy the toe region can absorb before breaking.

SAFETY FOOTWEAR ABBREVIATIONS YOU NEED TO KNOW

Protective boots and shoes come in many forms. There are antistatic shoes, ECD (Electro Static Discharge) safety shoes, cut-resistant boots and footwear that is specifically designed to protect particularly delicate parts of the foot like the metatarsal.

Here's a list of abbreviations that are commonly used...

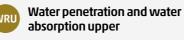
(P	Penetration resistance







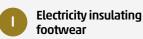






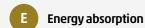


Outsole resistance to hot contact



Metatarsal protection

Fuel oil-resistant outsole





SAFETY BOOT RATINGS EXPLAINED

There's a clear system in place to gauge the level of protection offered by safety footwear. You've probably heard the term "S3 safety boots" before. It sounds more complex than it is.

Here's a breakdown of the safety boot/shoe ratings used in the UK...

(SAFETY BASIC) TOE PROTECTION

The basic safety standard for footwear. These have toe protection against a 200-joule impact. They may also have additional safety features which will be shown via other symbols. For example, if you see SB-P this means that the safety footwear also has the additional feature of Penetration Resistance of the Midsole.

ANTISTATIC, OIL-RESISTANT AND ENERGY ABSORPTION

On top of the basic toe protection, S1 ensures the footwear has antistatic protection, is resistant to fuel oil and has energy absorption in the heel. Again other symbols can be added, such as S1-P as above.

PREVENTS WATER PENETRATION

S2 has all the same protection as S1, plus the added protection of preventing water penetration and absorption of the upper.

MIDSOLE PENETRATION RESISTANCE

S3 safety footwear encompasses all the same levels of protection as S2, plus midsole penetration resistance.

All the protection offered by S1 but with an entirely moulded polymer/rubber upper (e.g. Wellington Boots) making them waterproof and leak-proof.

LEAK-PROOF WITH MIDSOLE PENETRATION RESISTANCE

All the same features of S4 footwear with the added benefit of midsole penetration resistance.

STANDARDS FOR NON-SLIP SHOES

In many workplaces, anti-slip shoes are vital. There are separate standards that non-slip work boots and shoes must meet.

This is how they are classified...



with sodium lauryl sulphate

(a diluted soap solution)



Tested on steel with glycerol



Tested under SRA and SRB conditions





Thinsulate™ insulation works by trapping air molecules between you and the outside environment. Because the microfibres in 3M™ Thinsulate™ Insulation are far finer than other fibres, they trap more air in less space, which naturally makes it a better insulator.



CORDURA® fabric provides rugged durable performance for a variety of end uses. Products made with CORDURA® fabrics feature enhanced tear and abrasion resistance, and long-lasting durability.



Fabric made with COOLMAX® CORE technology transports moisture away from the body to keep the wearer cool and dry, helping to optimize performance.



A PU-coated, tear-resistant fabric combined with durable 100% Polyester tricot knit. For-Tex® fabric is fully waterproof, oil and grease resistant and easy to wipe clean. All garments are finished with welded seams for maximum water-resistance.



A rugged and tough endurance fabric incorporating amplified tear and scuff resistance and long lasting durability. Tuff-Tex is used in the places that require the most protection, ensuring you get lasting performance and protection from your garment.

The following Size Charts are a general guide to product sizing when garments are marked Small, Medium, Large and so on. Each type and style of garment, depending on which layer it is, will have an appropriate ease allowance built into it to enable it to be worn over/under other layers. This may vary from manufacturer to manufacturer.

Clothing Size Chart

GARMENT SIZE	XS	S	M	L	XL	2XL	3XL
To fit chest – inches	32-34	36-38	40-42	44-46	48-50	52-54	56-58
To fit chest – cm	81-86	92-96	102-107	112-117	122-127	132-137	142-147
To fit waist – inches	26-28	30-32	34-36	38-40	42-44	46-48	-

Footwear Size Chart

UK	4	5	6	7	8	9	10	11	12	13
Euro	37	38	39	41	42	43	44	46	47	48

CODE	DESCRIPTION	PAGE	CODE	DESCRIPTION	PAGE
FF100	Knox Safety Boot	128	320	Flex Coverall	111
FF102	Toledo Waterproof Safety Boot	130	323	Splashaway Coverall	117
FF103	Nelson Safety Dealer Boot	132	333	Tearaway Junior Coverall	116
FF104	Regent Safety Dealer Boot	134	334	Camo Coverall	106
FF106	Reliance Non Metallic Safety Boot	131	344	Stud Front Coverall	108
FF107	Workforce Safety Boot	135	351	Air Reflex Coverall	112
FF109	Elite Flyknit Safety Trainer	136	366	Zip Front Coverall	107
FF110	Compton Safety Boot	138	377	Quilted Coverall	110
FF111	Oakland Safety Boot	137	401	Thinsulate Knitted Hat	121
100	Tattersall Shirt	73	404	Country Cap	121
104	Worcester Shirt	72	409	Waterproof Tractor Cap	122
120	Crew Neck Combat Jumper	78	410	TuffStuff 2-Tone Beanie	47
120V	V-Neck Combat Jumper	79	418	Fleece Neck Warmer Hat	122
125	Penarth Hoodie	74	444	Warehouse Coat	115
131	Elite Polo Shirt	23	444C	Childs Warehouse Coat	120
134	TuffStuff Polo Shirt	22	521	Airflex Bib 'n' Brace	113
140	Salford Shirt	68	544	Bib 'n' Brace	114
141	Woodbridge Shirt	70	601	Thinsulate Fleece Glove	123
142	Thorpeness Shirt	71	602	Thinsulate Knitted Glove	123
144	Harborne 2-Tone Hoodie	26	603	Thinsulate Fingerless Glove	123
177	Hendon Hoodie	24	604	Thinsulate Shooters Mitt	122
204	Selkirk Jacket	100	606	Extreme Work Sock	47
205	Melrose Jacket	103	700	Extreme Work Trouser	12
207	Lomond Jacket	104	700	2-Tone Extreme Work Trouser	13
210	Hi Vis Jacket	89	710	Excel Work Trouser	14
214	Tempest Jacket	94	711	Pro Work Trouser	10
2140	British DPM Jacket	95	711J	Pro Work Junior Trouser	46
217	Tornado Jacket	93	717	TuffStuff Work Jogger	15
219	Flex Lined Jacket	92	725	X-Motion Work Trouser	16
220	Flex Jacket	90	727	Elite Work Trouser	8
221	Airflex Jacket	91	779	Knee Pads	47
222 225	Wroxham Bodywarmer Hi Vis Waistcoat	82 86	801 802	Thermal Long Sleeve Vest Thermal Short Sleeve Vest	124 124
229	TuffStuff Bodywarmer	29	803	Thermal Long John	125
231	Lincoln Bodywarmer	84	805	Basewear Bottom	49
234	Holkham Jacket	102	808	Basewear Top	48
235	Elite Bodywarmer	30	811	Pro Work Short	20
237	Henham Hoodie	28	822	Endurance Work Short	21
238	Easton Pullover	76	827	Elite Work Short	18
240	Otley Jacket	42	901	Combat Trouser	54
245	Rutland Jacket	96	901C	Camo Combat Trouser	56
251	Air Reflex Jacket	87	909	Action Trouser	58
252	Stanton Jacket	40	914	Tempest Trouser	60
254	Shotley Jacket	37	914C	British DPM Trouser	61
255	Hertford Jacket	38	916	Workforce Trouser	52
256	Snape Jacket	34	917	Tornado Trouser	59
258	Hoxne Fleece Hoodie	44	920	Flex Trouser	63
259	Hopton Jacket	32	921	Airflex Trouser	64
262	Harris Jacket	97	941	Airflex Leggings	65
265	Hi Vis Bomber Jacket	88	945	Rutland Trouser	67
275	Downham Bodywarmer	83	951	Air Reflex Trouser	66
282	Breckland Bodywarmer	85	983	Splashflex Trouser	119
283	Splashflex Jacket	118	2001	Kelso 2 Layer Softshell	98
299	Cleveland Jacket	36	2230	Carlton Bodywarmer	80
318	Workforce Coverall	105			
310	MOUNIOICE COVEIGIL	103			

CODE	DESCRIPTION	PAGE	CODE	DESCRIPTION	PAGE
909	Action Trouser	58	205	Melrose Jacket	103
521	Airflex Bib 'n' Brace	113	FF103	Nelson Safety Dealer Boot	132
221	Airflex Jacket	91	FF111	Oakland Safety Boot	137
941	Airflex Leggings	65	240	Otley Jacket	42
921	Airflex Trouser	64	125	Penarth Hoodie	74
351	Air Reflex Coverall	112	711J	Pro Work Junior Trouser	46
251	Air Reflex Jacket	87	811	Pro Work Short	20
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808	Basewear Top	48	FF104	Regent Safety Dealer Boot	134
544	Bib 'n' Brace	114	FF106	Reliance Non Metallic Safety Boot	131
282 214C	Breckland Bodywarmer British DPM Jacket	85 95	245 945	Rutland Jacket Rutland Trouser	96 67
914C	British DPM Trouser	95 61	945 140	Salford Shirt	68
901C	Camo Combat Trouser	56	204	Selkirk Jacket	100
334	Camo Coverall	106	254	Shotley Jacket	37
2230	Carlton Bodywarmer	80	256	Snape Jacket	34
444C	Childs Warehouse Coat	120	323	Splashaway Coverall	117
299	Cleveland Jacket	36	283	Splashflex Jacket	118
901	Combat Trouser	54	983	Splashflex Trouser	119
FF110	Compton Safety Boot	138	252	Stanton Jacket	40
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TuffStuff® is the quality workwear range tried and trusted by trade professionals - combining modern design with innovative, protective fabrics. Made for hard work, TuffStuff offers high performing, stylish workwear you can truly rely on.



Fort® is the new name for Fortress® and Blue Castle®. Bringing two longstanding brands together, creating a comprehensive range of traditional and modern workwear offering practicality, comfort and exceptional value for money.



Fort® is a range of Safety Footwear designed with both comfort and durability in mind, conforming to EN ISO20345:2011 to suit wearers in every working environment.



www.castleclothing.co.uk